## **Micro Tubular Heaters**

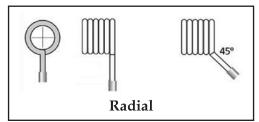


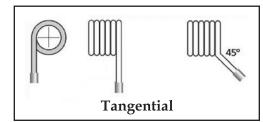
Anupam's Micro Tubular Heaters are manufactured in round, square & rectangular section to guarantee the maximum thermal exchange keeping an excellent efficiency. Most important applications are Nozzles for Hot Runner Systems, Hot Melting Nozzles, Manifolds etc. These Heaters can be manufactured with inbuilt thermocouple J or K type.

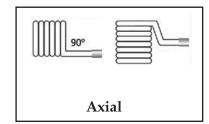




## ADAPTOR EXIT OPTION







## **TECHNICAL DATA:**

Voltage	:	Upto 250 V
Watt Density	:	Max. 15W/Sq cm. or 100W/sq. inch
Section	:	♦ 3.3 mm, ♦ 4mm
		☐ 3x3 mm ☐ 3.3x3.3 mm
		■ 1.8x3.2, 2.2x4.2, 2.5x4.2
		■ 4x6 mm, 4.6x8.6 mm
Surface Temp.	:	Max. 750° C / 1380° F
Thermocouple	:	Available with inbuilt
		Thermocouple type J or K
High Voltage Flash test (cold	):	800 V (AC)
Insulation Resistence (cold)	:	$\geq$ 5M $\Omega$ at 1000V (DC)
Diameter Tolerange	:	± 0.15 mm
Length Tolerance	:	± 5%
Wattage Tolerance	:	± 10%
Max. Straight Length	:	2500 mm

## TO ORDER SPECIFY:

- ► Inside Diameter (D) in mm
- ▶ Leads Orientation
- ▶ OD & Cross section of Heater
- ▶ With or without inbuilt thermocouple
- Quantity
- ► Spiral Length (L) in mm
- ► Wattage (W) / Voltage (V)
- ▶ Leads protection

Heaters available in Straight & coiled from with & without inbuilt thermcouple.

<sup>\*</sup>More sizes available on request

## **Mini Coil Heaters**

Anupam
Relationship beyond Heating Technology ...

Mini Coil Heaters are manufactured in round and rectangular section. These round / rectangular Mini coil heaters are swaged and formed into a coil of predefined dimension. It is equipped with a metallic cover for easy fitment. These heaters are available in standard Screw clamping system & AXIAL clamping system. The AXIAL clamping allows the front end loading for easy installation in multi cavity moulds.



Std. Screw Clamping

#### Section: 1.8 $\phi$ Dia $\square$ 1.5x2.1

Heaters are readily available in following dimensions.

ID in mm	I	Length in mm	Wattage W	Voltage V	Lead Length	Unheated Length
19.05	23.5	30.5	268	240	1000mm	5" or 7"
22.2	26.6	30.5	268	240	1000mm	5" x 7"

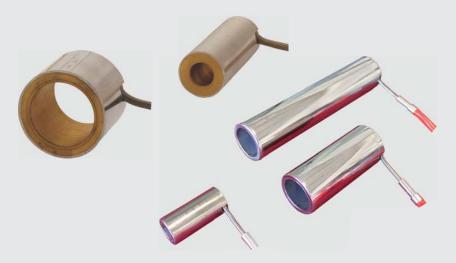


**Axial Clamping** 

## **APPLICATION:**

- ▶ PET Preform moulds
- ▶ Thin walled container mould
- ▶ Hot runner nozzles in multi cavity mould

# Micro Tubular Heaters with Brass & Steel Sleeve



## TO ORDER SPECIFY:

- ▶ Inside diameter of sleeve in mm
- Outer diameter of the heater
- ▶ Sleeve length
- ► Sleeve material (Brass / Steel)
- ► Wattage / Voltage
- ▶ With or without inbuilt Thermocouple.